

WinCom Mitspeichern
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ICM: B 29 J 5/04

ICS: B 29 D 3/02

IN : MOCHIZUKI DAIJI

PA : KASAI KOGYO CO LTD

TI : METHOD FOR MANUFACTURING SOUNDPROOF MATERIAL FOR MOTOR CAR

AB : PURPOSE: To provide soundproof material for motor car having large thickness efficiently by putting felt in which non-reacted thermosetting resin is impregnated into a press mold and blowing hot air into inside of the felt to harden the resin and at the same time forming into desired shape.

CONSTITUTION: In a press machine comprising upper and lower plates 1, 2 and upper and lower molds 3, 4, felt 10 in which non-reacted thermosetting resin is impregnated is mounted on the lower mold 4 and the upper mold 3 is lowered to form desired shape and at the same time hot air is blown from hot air exit hole 5 mounted on the surface of the upper mold 3 to felt 10 to harden non-reactive the rmosetting resin impregnated in felt 10. Hot air is heated at 180W300°C in heating furnace 9 and pass from exit pipe 7 to inner side of the upper plate 1 and inner side of the upper mold 3 and blown from exit hole 5 to whole felt 10 and suctioned from suction hole 6 and return to heating furnace 9.

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